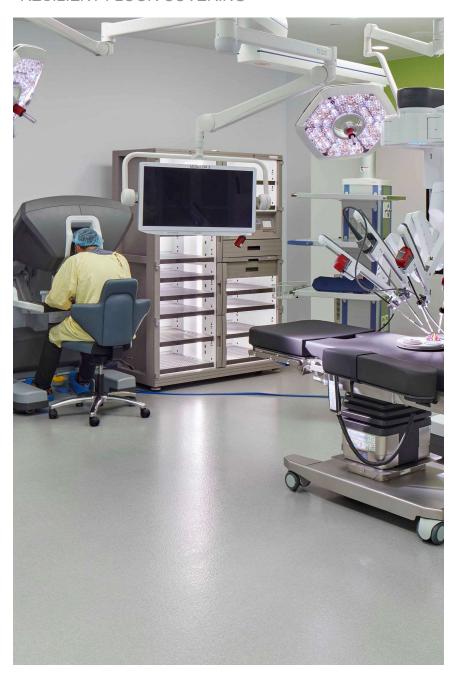
ANT48 STATIC DISSIPATIVE RUBBER FLOORING PRODUCTS: DHARMA ANT48, GRANITO ANT48, GRAIN-HARMONI ANT48, LAVA ANT48, UNI ANT48, ZEUS ANT48.

RUBBER FLOORING TECHNOLOGY RESILIENT FLOOR COVERING



Static dissipative rubber flooring, available in a variety of designs, with smooth or embossed surface.



Rubber is a unique raw material with great elasticity and stress resistance, making it the ideal material for producing durable high-performance flooring that is perfect for a wide variety of indoor spaces.

ANT48 static dissipative rubber flooring products are ideal choices for cleanrooms, laboratories, medical imaging rooms, operating rooms, electronic manufacturing facilities and testing labs, and data centers and server rooms that require ESD-safe finishes.

With a passion for innovation, quality, and beauty, we pride ourselves on being a reliable partner and offering flooring solutions that represent excellence for any of your projects.

For more information visit:

www.artigo.com

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DHARMA ANT48, GRANITO ANT48, GRAIN-HARMONI ANT48, LAVA ANT48, UNI ANT48, ZEUS ANT48

RESILIENT FLOOR COVERING — STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

EPD PROGRAM AND PROGRAM OPERATOR	UL Environment		www.ul.com						
NAME, ADDRESS, LOGO, AND WEBSITE	333 Pfingsten Road, Northbro	ook, IL 60611	spot.ul.com						
GENERAL PROGRAM INSTRUCTIONS AND VERSION NUMBER	General Program Instructions	v.2.4 July 2018							
MANUFACTURER NAME AND ADDRESS	Artigo Spa – Loc. Carpeneto,	o, 17014, Cairo Montenotte (Sv), Italy (part of MONDO group)							
DECLARATION NUMBER	4790957837.106.1								
DECLARED PRODUCT & FUNCTIONAL UNIT OR DECLARED UNIT	1 m²								
REFERENCE PCR AND VERSION NUMBER	EN 15804+A2:2019+AC & I	EN 15804+A2:2019+AC & EN 16810:2017							
DESCRIPTION OF PRODUCT APPLICATION/USE	classified in accordance with ISO 10874 and in reference to the following areas of application: Domestic 23, Commercial 34,								
MARKETS OF APPLICABILITY									
DATE OF ISSUE	November 12, 2024								
PERIOD OF VALIDITY	5 years								
RSL	1 year								
EPD TYPE	Product-Specific Type III EPD	D							
EPD SCOPE	Cradle to grave								
YEAR(S) OF REPORTED PRIMARY DATA	2022								
LCA SOFTWARE & VERSION NUMBER	SimaPro v. 9.5.0.0								
LCI DATABASE(S) & VERSION NUMBER	Ecoinvent v. 3.8								
		European Standards							
The PCR review was conducted by:		CSN EN 15804+A2							
		Info@en-standard.eu							
This declaration was independently verified in accord ☐ INTERNAL ☐ EXTERNAL	dance with ISO 14025: 2006.	Cooper McCollum, UL Solution	Cooper McCollu						
This life cycle assessment was independently verified 14044 and the reference PCR by:	Cooper McCollum, UL Solution Sung Mo Yeon, H.I.P. Pathwa								

LIMITATIONS

Exclusions: EPDs do not indicate that any environmental or social performance benchmarks are met, and there may be impacts that they do not encompass. LCAs do not typically address the site-specific environmental impacts of raw material extraction, nor are they meant to assess human health toxicity. EPDs can complement but cannot replace tools and certifications that are designed to address these impacts and/or set performance thresholds – e.g. Type 1 certifications, health assessments and declarations, environmental impact assessments, etc.

Accuracy of Results: EPDs regularly rely on estimations of impacts; the level of accuracy in estimation of effect differs for any particular product line and reported impact.

Comparability: EPDs from different programs may not be comparable. Full conformance with a PCR allows EPD comparability only when all stages of a life cycle have been considered. However, variations and deviations are possible. Example of variations: Different LCA software and background LCI datasets may lead to differences results for upstream or downstream of the life cycle stages declared.

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RESILIENT FLOOR COVERING - STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

1. Product Definition and Information

1.1. Description of Company/Organization

Artigo develops and produces innovative and high-performance rubber flooring that stems from research work that began with the Pirelli Group in the 1920s, later converging with the MONDO Group, established in 1948 and now a world leader in rubber flooring for commercial and sport applications. The joining of two industrial cultures has produced a vast and diverse collection, with an exceptional number of different applications.

The company is dedicated to upholding the highest standards that honour both the environment and society. This commitment is reflected in the long-lasting, high-quality flooring we offer, which respects the environment in all its facets. Artigo ensures strict oversight of production, carefully selects raw materials, and holds prestigious international certifications for their finished products, all of which serve as evidence of our environmental dedication. Artigo's factory conforms to the following Standards:

- ISO 9001 Quality Management Systems;
- ISO 14001 Environmental Management Systems;
- ISO 14064 Greenhouse Gas (GHG) Quantification and Reporting;
- ISO 50001 Energy Management Systems.



Figure 1 Artigo Certifications



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RESILIENT FLOOR COVERING - STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

1.2. Product Description

Product Identification

Product Designation: ANT48 Static Dissipative Rubber Flooring - named: Dharma ANT48, Granito ANT48, Grain-Harmoni ANT48, Lava ANT48, Uni ANT48 and Zeus ANT48.

This environmental product declaration covers the collection of static dissipative rubber flooring produced by Artigo. These products come in various designs, embossed or smooth. ANT48 flooring products are static dissipative and approved for ESD-safe environments.

Product Specification

Product characteristics are listed in Table 2, Table 3 and Table 4. The product has technical specifications compliant with EN 1817 Resilient Floor Coverings (smooth) and EN 12199 Resilient Floor Coverings (relief) for the European markets, in addition to technical specifications compliant with ASTM F1344 Rubber Floor Tile and ASTM F1859 Rubber Sheet Flooring (without backing) for the North American markets.

In addition, ANT48 static dissipative rubber flooring is low-emitting and has the following indoor air quality (IAQ) certifications:

- A+
- Eurofins IACG (Indoor Air Comfort Gold)



Figure 2 IAQ Certifications

The following United Nations Standard Products and Services Code (UNSPSC) and Construction Specifications Institute (CSI) classification apply to the product:

- UNSPSC: 30161705 Rubber Flooring
- CSI/CSC: 09 65 36.13 Static Dissipative Resilient Flooring

This declaration covers the ANT48 static dissipative rubber flooring product range, Dharma ANT48, Granito ANT48, Grain-Harmoni ANT48, Lava ANT48, Uni ANT48, and Zeus ANT48 with the thicknesses 2, 3, 3.5 mm. An analysis has been performed on all products. The environmental impacts have a variation of ±5% compared to the median.



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RESILIENT FLOOR COVERING - STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

1.3. Application

The products covered by this declaration are designed for cleanrooms, laboratories, medical imaging rooms, operating rooms, electronic manufacturing facilities and testing labs, and data centers and server rooms that require ESD-safe finishes.

Artigo rubber flooring is classified in accordance with ISO 10874 (previously EN 685) and in reference to the FCSS (Floor Covering Standard Symbol) to be installed in the following areas of application:



Figure 3 Example of application.

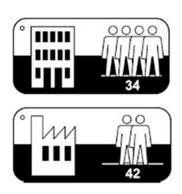


Table 1 Area of application for 2 mm

1.4. Declaration of Methodological Framework

For this project, a Cradle-to-Grave LCA approach has been applied, using a functional unit as reference. Specific data and background system have been modelled with generic data from the Ecoinvent 3.8 database. No known flows have been deliberately omitted from the calculation.

The Reference Service Life (RSL) and technical and functional performances described in this EPD are applicable as long as the product use complies with that defined by ISO 10874 (previously EN 685) and EN 1817 in accordance with the product's classification.

Information concerning the LCA rules including cut-off and allocation rules to this study may be found in Chapter 2.



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RESILIENT FLOOR COVERING — STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

1.5. Technical Requirements

Characteristics	Nominal Value	Unit	Standard
Product Thickness	2.0	mm	-
Product Weight	3.0	kg/m²	-
Abrasion Resistance	130	mm ³	ISO 4649 (Met. A-5N)
Roll Width	1.90	m	-
Length	14		-
Tile Size	0.61 x 0.61	m	-
Hardness	85	Shore A	ISO 48-4 (ISO 7619)
Residual indentation	≤ 0.15	mm	EN/ISO 24343-1 (EN 433)
Fire behaviour	Bfl – s1	class	EN 13501-1
Slip resistance	≥0.30(DS)	class	EN 13893

Table 2 Average product characteristics for 2 mm.

Characteristics	Nominal Value	Unit	Standard
Product Thickness	3.0	mm	-
Product Weight	4.50	kg/m²	-
Abrasion Resistance	130	mm ³	ISO 4649 (Met. A-5N)
Roll Width	1.90	m	-
Length	10		-
Tile Size	0.61 x 0.61	m	-
	1 x 1		
Hardness	85	Shore A	ISO 48-4 (ISO 7619)
Residual indentation	≤ 0.25	mm	EN/ISO 24343-1 (EN 433)
Fire behaviour	Bfl – s1	class	EN 13501-1
Slip resistance	≥0.30(DS)	class	EN 13893

Table 3 Average product characteristics for 3 mm.

Characteristics	Nominal Value	Unit	Standard
Product Thickness	3.5	mm	-
Product Weight	5.00	kg/m²	-
Abrasion Resistance	130	mm ³	ISO 4649 (Met. A-5N)
Tile Size	1 x 1	m	-
Hardness	85	Shore A	ISO 48-4 (ISO 7619)
Residual indentation	≤ 0.25	mm	EN/ISO 24343-1 (EN 433)
Fire behaviour	Bfl – s1	class	EN 13501-1
Slip resistance	≥0.30(DS)	class	EN 13893

Table 4 Average product characteristics for 3.5 mm.



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RESILIENT FLOOR COVERING - STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

1.6. Material Composition

			Availability				
Component	Material	Mass %	Recycled	Non-Renewable			
Binder	Synthetic rubber	38		Non-Renewable Limited			
Filler	Calcium Carbonate	10	Post industrial waste				
Filler	Silica & Kaolin	39		Abundant Mineral			
Additives	Various	9		Limited			
Pigments	Titanium Dioxide & other pigments	4		Limited			

Table 5 Average composition for all thicknesses.

Synthetic rubbers: SBR and NBR Copolymer: elastomeric materials with ideal flexibility for performance and comfort, suitable for various applications, including flooring

Calcium Carbonate: an abundant mineral found in all parts of the world. A recycled alternative material is available by sourcing post-industrial waste from marble processing.

Kaolin: obtained by quarrying the abundant mineral kaolinite.

Amorphous silica: an inorganic material characterized by its particulate structure, derived from abundant minerals. It is used for its positive contribution to mechanical properties.

Titanium Dioxide & pigment: a white pigment produced by an industrial chemical processing of rutile, a natural form of titanium dioxide. Other colour pigments are mainly iron oxide based.

Various other additives: auxiliary materials and agents needed for vulcanization



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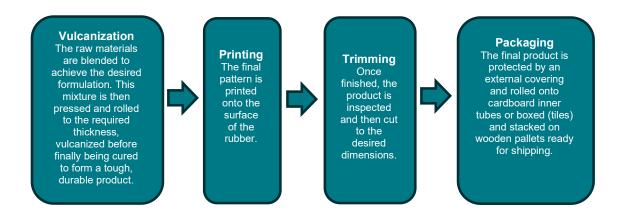
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RESILIENT FLOOR COVERING - STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

1.7. Manufacturing

The production of the rubber flooring is divided into the following stages:



- Production scraps are re-used into the new production process, with the rest being collected and recycled externally. Packaging materials are likewise collected and disposed or recycled externally.
- Artigo has solar panels installed on its factory to provide electricity. The remaining electricity is supplied by a certified renewable energy supplier.

1.8. Packaging

All packaging materials are recyclable, however due to the variability of waste treatment on construction sites the hypothesis are divided into landfill, incineration and recycling, excluding wooden pallets for which reuse has been considered, has been retained for this EPD.

1.9. Transportation

Sales take place in Europe, Far East (China) and North America. For sales in Europe the product is delivered by truck, while for sales abroad it is shipped by sea from the port of Genoa, 50 km from the factory. On average every square meter of floor is transported as follow for each thickness:

Transport Distance 7.5-16T Truck: 709 km (2 mm); 328 km (3 mm); 223 km (3.5 mm)

Transport Distance 16-32T Truck: 708 km (2 mm); 327 km (3 mm); 222 km (3.5 mm)



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RESILIENT FLOOR COVERING - STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

1.10. Product Installation

The product is installed by hand using steel or carbide trowels. Approximately 300g/m² of conductive adhesive is used to glue the flooring in place. Following installation, a first cleaning is performed with a neutral detergent (0.0149 kg/m²) diluted in water (0.1999 kg/m²), either by mop or floor scrubber (electricity consumption: 0.065 kWh/ m²). For this LCA the following scenario has been used as 50% using the Mop and 50 % using machine. During the installation approximately 5% of the material is lost as off-cuts. In the modelling, in module A5, a contribution of 5% of modules A1-A3 + A4 was considered. The waste was assumed to be 50% landfilled and 50% recycled (for cement production). A distance of 50 km was assumed from the installation site to the disposal/recovery plant. The waste generated during the installation phase is the packaging of the finished product. For the simulation of the end-of-life of the packaging, the treatment/disposal site was assumed to be 50 km from the installation site. For the Pallet, it was considered a reuse.

1.11. Use

The service lifetime of a floor covering for a certain application on a floor is too widespread to give one common number. For this EPD model the reference service life (RSL) is set to one year, according with EN 16810:2017. This means that all impacts for the use phase are based on the cleaning and maintenance model for one year. Depending on the area of use, the technical lifetime advised by the manufacturer and estimated time on the floor by customer, the service lifetime can be determined. The use phase impacts should be calculated with the foreseen service life to arrive at the total environmental impact. The service lifetime recommended by Artigo is 35 years.

Cleaning and maintenance

For the calculations the following cleaning routine is considered:

- Daily cleaning (if necessary): simply clean with a soft brush.
- Routine cleaning (once a week or when necessary): clean with 0.7441 kg/ m² *year neutral detergent diluted in water or 0.0339 kg/ m² *year of alkaline detergent using a mop for small zone. For larger areas the cleaning is combined with an electric machine with an electricity consumption of 0.1444 kWh/ m² *year. The wet cleaning includes a water consumption of 10.374 kg/ m² *year. For LCA calculations, 50 routine cleanings per year and 2 extraordinary cleanings per year are assumed.

Prevention of structural damage

To avoid excessive wear, usage should be restricted to the stated areas of application as outlined by the norm ISO 10874 (previously EN 685).

Health aspects during usage

The products are compliant with Eurofins IACG specifications and to A+



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RESILIENT FLOOR COVERING - STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

1.12. End of life

It is assumed that no specific impacts should be attributed to the deconstruction phase, as this process is either carried out by hard or in the case of a building demolition, the product adds no impact to the overall impact of the demolition.

For the end-of-life phase, two different scenarios have been assumed and the results are indicated separately in module C:

- 1. 100% landfill disposal
- 2. 100% it was assumed that the material is recycled to the cement factory for use as CSS "End of Waste"

For Scenario 1 and 2, it has been assumed that 100% of the product is respectively sent to landfill and to cement factory at the end of its useful life. The transport between installation site and landfill/cement factory is by truck, with an estimated distance of 50 km.

Reuse, Recycling, and Energy Recovery

Module D includes the avoided impacts of all net end-of-life flows. This encompasses the avoided impacts related to the percentages of material sent for recycling/recovery in modules A5 and C3. Specifically, the benefit typically derived from the production of thermal energy following the use of the flooring as CSS 'waste end of life' in cement production has been considered (with a fossil fuel substitution rate of 52.2%.). As a precaution, the benefits arising from the energy recovery and material recovery of packaging in module A5 have not been taken into account.



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RESILIENT FLOOR COVERING - STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

2. Life Cycle Assessment Background Information

A full Life Cycle Assessment has been performed according to ISO 14040, ISO 14044 and in compliance with EN15804 and EN 16810.

2.1. Functional or Declared Unit

The functional unit is one square meter of installed product and the use stage is considered for one year of service life.

	Value	Unit
Functional Unit	1	m²
Conversion factor to 1 kg	0.333	-

Table 6 Functional Unit for 2 mm

	Value	Unit
Functional Unit	1	m²
Conversion factor to 1 kg	0.222	-

Table 7 Functional Unit for 3 mm

	Value	Unit
Functional Unit	1	m²
Conversion factor to 1 kg	0.2	-

Table 8 Functional Unit for 3.5 mm



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RESILIENT FLOOR COVERING — STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

2.2. System Boundary

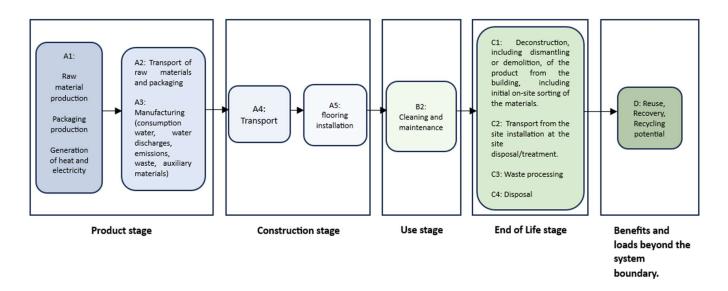


Figure 4 Flow diagram of the Life Cycle Assessment

This EPD is a cradle-to-grave analysis, consisting of the following steps:

A1 – A3: Product stage - includes the provision of all raw materials and their packaging, transport to the production site and energy consumption during the manufacturing of the product, as well as processing of waste generated by the factory.

A4 – A5: Construction stage - includes the transport from the factory to the final customer, packaging of the final product and the installation of the product, as well as all consumables and energy required, and processing of waste generated during the installation.

B2: Use Stage (Maintenance of the floor) – includes provision and transport of all materials, product and services related to the use phase of the product, as well as their related energy and water consumption, and the processing of any resulting waste. For floor coverings the modules B1, B3 to B7 are not relevant to the environmental performance of a product.

C1 – C4: End of Life Stage (Deconstruction, Transport, Waste processing, Disposal). Two different End of Life scenarios are declared:

- Scenario 1: 100% landfill disposal
- Scenario 2: it was assumed that the material would be sent to the cement factory for use as CSS "End of Waste".

D: Benefits and loads beyond the system boundary (Reuse, Recovery, Recycling potential).



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According to ISO 14025, EN 15804 and EN 16810

2.3. Cut-off Criteria

The cut - off criteria shall be 1% of renewable and non-renewable primary energy usage and 1% of the total mass of that unit process. The total neglected input flows per module shall be a maximum of 5% of energy usage and mass.

In practice, in this assessment, all data from the production data acquisition are considered, i.e. all raw materials used as per formulation, use of water, electricity and other fuels, the required packaging materials, and all direct production waste. Transport data on all considered inputs and output material are also considered.

2.4. Data Sources

As a general rule, specific data derived from specific production processes or average data derived from specific production processes have been used as the first choice as a basis for calculating an EPD.

To model the life cycle of the product in question, the software SimaPro 9.5, developed by PRé, has been used in conjunction with the LCA database Ecoinvent v3.8.

There were no instances of missing data.

2.5. Data Quality

The requirements for data quality and LCA data are in accordance with the specifications of the PCR. All generic data has been checked for plausibility both internally and by the manufacturer.

Temporal Coverage – producer specific data is averaged over 1 year of production and from within the last 5 years or data from specific project. Generic data is taken from the Ecoinvent 3.8 database. Inputs to and outputs from the system are accounted for over a period of 100 years from the year for which the data set is deemed relevant.

Technological Coverage – the technological coverage of the data reflects the physical reality of the declared product.

Geographical Coverage – whenever possible, country specific data reflecting the reality of the Artigo supply chain has been used. If country specific data is unavailable, European regional data is used in preference to global data sources.

2.6. Period under Review

This study is based on primary collected for the year 2022.

2.7. Allocation

The overall values for the factory's material and energy consumptions during a period of one year have been divided by the annual production of each product to supply a value per square meter of flooring produced. All factory data is measured in square meters, and it is assumed that the process consumptions are governed by area of flooring processed rather than mass.

2.8. Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to EN 15804 and the building context, respectively the product-specific characteristics of performance, are taken into account.



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RESILIENT FLOOR COVERING — STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

3. Life Cycle Assessment Results

	PRO	DUCT ST	AGE		RUCT- ROCESS IGE	USE STAGE					END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARY		
	A1	A2	А3	A4	A5	B1 B2 B3 B4 B5 B6 B7				C1	C2	С3	C4	D			
	Raw material supply	Transport	Manufacturing	Transport from gate to site	Assembly/Install	əsn	Maintenance	Repair	Replacement	Refurbishment	Building Operational Energy Use During Product Use	Building Operational Water Use During Product Use	Deconstruction	Transport	Waste processing	Disposal	Reuse, Recovery, Recycling Potential
EPD Type	х	х	х	х	х	MNR	х	MNR	MNR	MNR	MNR	MNR	х	х	х	х	х
		Descript	ion of th	he syste	m bour	ndary ()	K = incl	uded in	LCA;	MNR=	MODULE	NOT RE	LEVAN	T for E	N 16810)	

3.1. LCA results for 2 mm.

3.1.1. Life Cycle Impact Assessment Analysis

								C3/s1-			
Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	s2	C4/s1	D/s1	D/s2
GWP - total	kg CO2 eq	6,52E+00	6,58E-01	7,87E-01	2,56E-01	0	2,65E-02	0	2,85E-01	-2,13E-02	-8,74E-01
GWP - Fossil	kg CO2 eq	6,69E+00	6,58E-01	7,94E-01	2,52E-01	0	2,65E-02	0	2,85E-01	-2,13E-02	-8,73E-01
GWP - Biogenic	kg CO2 eq	-1,74E-01	2,07E-04	-1,00E-02	-9,80E-03	0	8,31E-06	0	3,40E-04	-6,92E-06	-2,84E-04
GWP - luluc	kg CO2 eq	5,78E-03	5,35E-06	6,70E-04	1,29E-02	0	2,15E-07	0	8,42E-07	-5,89E-07	-2,42E-05
ODP	kg CFC11 eq	6,52E-06	1,58E-07	3,35E-07	1,46E-08	0	6,34E-09	0	2,82E-09	-2,76E-09	-1,13E-07
AP	mol H+ eq	4,52E-02	3,01E-03	3,94E-03	1,47E-03	0	1,19E-04	0	1,46E-04	-2,73E-05	-1,12E-03
EP - freshwater	kg P eq	1,85E-04	3,40E-07	1,78E-05	1,67E-05	0	1,37E-08	0	2,45E-08	-1,45E-08	-5,95E-07
EP - marine	kg N eq	1,08E-02	1,11E-03	9,37E-04	4,29E-04	0	4,33E-05	0	4,24E-04	-6,64E-06	-2,72E-04
EP - terrestrial	mol N eq	1,01E-01	1,22E-02	9,56E-03	2,77E-03	0	4,76E-04	0	6,80E-04	-7,23E-05	-2,97E-03
POCP	kg NMVOC eq	2,58E-02	3,16E-03	2,60E-03	1,30E-03	0	1,24E-04	0	2,59E-04	-2,69E-05	-1,10E-03
ADPE	kg Sb eq	1,22E-05	2,88E-08	8,08E-07	4,11E-07	0	1,16E-09	0	7,03E-10	-2,50E-11	-1,03E-09
ADPF	MJ	1,64E+02	9,41E+00	1,88E+01	4,74E+00	0	3,78E-01	0	1,96E-01	-3,48E-01	-1,43E+01
WDP	m3 eq	4,66E+00	-1,57E-03	3,75E-01	5,32E-01	0	-6,33E-05	0	2,10E-04	-5,24E-04	-2,15E-02

Caption: GWP - total = global warming potential; GWP - fossil = global warming potential (fossil fuel only); GWP - biogenic = global warming potential (biogenic); GWP - luluc = global warming potential (land use only); ODP = ozone depletion; AP = acidification terrestrial and freshwater; EP - freshwater = eutrophication potential (freshwater); EP - marine = eutrophication potential (marine); EP - terrestrial = eutrophication potential (terrestrial); POCP = photochemical ozone formation; ADPE = abiotic depletion potential (element); ADPF = abiotic depletion potential (fossil); WDP = water scarcity

Table 9 Results of the LCA – Environmental Impacts for 2 mm.



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RESILIENT FLOOR COVERING - STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

3.1.2. Resource use

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3/s1-s2	C4/s1	D/s1	D/s2
PERE	MJ	6,78E+00	1,08E-02	1,75E+00	2,92E-01	0	4,36E-04	0	2,07E-02	-5,09E-04	-2,09E-02
PERM	MJ	4,71E+01	3,59E-03	2,54E+00	4,98E-01	0	1,44E-04	0	3,48E-03	-5,67E-05	-2,32E-03
PERT	MJ	5,38E+01	1,44E-02	4,29E+00	7,91E-01	0	5,80E-04	0	2,42E-02	-5,65E-04	-2,32E-02
PENRE	MJ	6,83E+01	9,41E+00	9,35E+00	3,47E+00	0	3,78E-01	0	1,95E-01	-3,48E-01	-1,43E+01
PENRM	MJ	9,57E+01	1,13E-03	9,44E+00	1,29E+00	0	4,54E-05	0	6,37E-04	-1,91E-05	-7,84E-04
PENRT	MJ	1,64E+02	9,41E+00	1,88E+01	4,76E+00	0	3,78E-01	0	1,96E-01	-3,48E-01	-1,43E+01
SM	Kg	3,15E-01	0	0	0	0	0	0	0	0	0
RSF	MJ	9,56E-01	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0	0
FW	m3	9,53E-02	2,58E-05	8,47E-03	1,35E-02	0	1,04E-06	0	7,62E-05	-2,05E-05	-8,41E-04

Caption: PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

Table 10 Results of the LCA – Resource Use for 2 mm.

3.1.3. Output Flows and Waste Categories

lu di satau	11	44.42	0.0	4.5	D2	C1	63	62/-1 -2	CA /-1	D/-1	D/-2
Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3/s1-s2	C4/s1	D/s1	D/s2
HWD	kg	1,69E-03	2,47E-05	2,08E-05	2,04E-06	0	9,94E-07	0	4,56E-07	-4,47E-07	-1,83E-05
NHWD	kg	9,52E-01	3,88E-04	-1,09E-02	2,60E-02	0	1,56E-05	0	3,05E+00	-4,04E-05	-1,65E-03
RWD	kg	2,22E-04	6,73E-05	2,42E-04	1,44E-05	0	2,71E-06	0	1,55E-06	-8,14E-08	-3,34E-06
CRU	kg	0	0	0	0	0	0	0	0	0	0
MFR	kg	1,50E-01	0	1,15E-01	0	0	0	3,00E+00	0	0	0
MER	kg	0	0	0	0	0	0	0	0	0	0
EEE	MJ	0	0	0	0	0	0	0	0	0	0
EET	MJ	0	0	0	0	0	0	0	0	0	0

Caption: HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

Table 11 Results of the LCA – Output Flows and Waste for 2 mm.

3.1.4. Biogenic Carbon Content

Biogenic carbon content	Value	Unit						
Biogenic carbon content in product	0.040	kg C						
Biogenic carbon content in accompanying packaging	0.052	kg C						
Note: 1 kg of biogenic carbon is equivalent to 44/12 kg of CO ₂								

Table 12 Results of the LCA – Information describing the biogenic carbon content at the factory gate for 2 mm.



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DHARMA ANT48, GRANITO ANT48, GRAIN-HARMONI ANT48, LAVA ANT48, UNI ANT48, ZEUS ANT48

RESILIENT FLOOR COVERING - STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

3.2. LCA results for 3 mm.

3.2.1. Life Cycle Impact Assessment Analysis

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3/s1-s2	C4/s1	D/s1	D/s2
GWP - total	kg CO2 eq	9,51E+00	3,89E-01	7,89E-01	2,56E-01	0	3,87E-02	0	4,17E-01	-3,20E-02	-1,31E+00
GWP - Fossil	kg CO2 eq	9,69E+00	3,88E-01	7,96E-01	2,52E-01	0	3,87E-02	0	4,16E-01	-3,20E-02	-1,31E+00
GWP - Biogenic	kg CO2 eq	-1,89E-01	1,22E-04	-1,00E-02	-9,80E-03	0	1,21E-05	0	4,98E-04	-1,04E-05	-4,26E-04
GWP - luluc	kg CO2 eq	7,60E-03	3,16E-06	6,70E-04	1,29E-02	0	3,14E-07	0	1,23E-06	-8,84E-07	-3,62E-05
ODP	kg CFC11 eq	7,36E-06	9,31E-08	3,35E-07	1,46E-08	0	9,24E-09	0	4,12E-09	-4,15E-09	-1,70E-07
AP	mol H+ eq	6,42E-02	1,78E-03	3,94E-03	1,47E-03	0	1,73E-04	0	2,13E-04	-4,10E-05	-1,68E-03
EP - freshwater	kg P eq	2,56E-04	2,01E-07	1,78E-05	1,67E-05	0	1,99E-08	0	3,58E-08	-2,18E-08	-8,92E-07
EP - marine	kg N eq	1,55E-02	6,54E-04	9,39E-04	4,29E-04	0	6,31E-05	0	6,20E-04	-9,95E-06	-4,08E-04
EP - terrestrial	mol N eq	1,43E-01	7,19E-03	9,56E-03	2,77E-03	0	6,94E-04	0	9,94E-04	-1,09E-04	-4,45E-03
POCP	kg NMVOC eq	3,65E-02	1,87E-03	2,60E-03	1,30E-03	0	1,81E-04	0	3,79E-04	-4,03E-05	-1,65E-03
ADPE	kg Sb eq	1,68E-05	1,70E-08	8,08E-07	4,11E-07	0	1,69E-09	0	1,03E-09	-3,76E-11	-1,54E-09
ADPF	MJ	2,45E+02	5,56E+00	1,88E+01	4,74E+00	0	5,51E-01	0	2,86E-01	-5,22E-01	-2,14E+01
WDP	m3 eq	6,79E+00	-9,30E-04	3,75E-01	5,32E-01	0	-9,22E-05	0	3,08E-04	-7,86E-04	-3,22E-02

Caption: GWP - total = global warming potential; GWP - fossil = global warming potential (fossil fuel only); GWP - biogenic = global warming potential (biogenic); GWP - luluc = global warming potential (land use only); ODP = ozone depletion; AP = acidification terrestrial and freshwater; EP - freshwater = eutrophication potential (freshwater); EP - marine = eutrophication potential (marine); EP - terrestrial = eutrophication potential (terrestrial); POCP = photochemical ozone formation; ADPE = abiotic depletion potential (element); ADPF = abiotic depletion potential (fossil); WDP = water scarcity

Table 13 Results of the LCA – Environmental Impacts for 3 mm.

3.2.2. Resource use

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3/s1-s2	C4/s1	D/s1	D/s2
PERE	MJ	9,07E+00	6,40E-03	1,75E+00	2,92E-01	0	6,35E-04	0	3,03E-02	-7,63E-04	-3,13E-02
PERM	MJ	5,98E+01	2,12E-03	2,54E+00	4,98E-01	0	2,10E-04	0	5,10E-03	-8,50E-05	-3,49E-03
PERT	MJ	6,89E+01	8,52E-03	4,29E+00	7,91E-01	0	8,45E-04	0	3,54E-02	-8,48E-04	-3,48E-02
PENRE	MJ	9,65E+01	5,56E+00	9,35E+00	3,47E+00	0	5,51E-01	0	2,86E-01	-5,22E-01	-2,14E+01
PENRM	MJ	1,49E+02	6,74E-04	9,44E+00	1,29E+00	0	6,68E-05	0	9,32E-04	-2,87E-05	-1,18E-03
PENRT	MJ	2,45E+02	5,56E+00	1,88E+01	4,76E+00	0	5,51E-01	0	2,86E-01	-5,22E-01	-2,14E+01
SM	Kg	4,73E-01	0	0	0	0	0	0	0	0	0
RSF	MJ	1,22E+00	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0	0
FW	m3	1,35E-01	1,53E-05	8,47E-03	1,35E-02	0	1,51E-06	0	1,12E-04	-3,08E-05	-1,26E-03

Caption: PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

Table 14 Results of the LCA - Resource Use for 3 mm



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RESILIENT FLOOR COVERING — STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

3.2.3. Output Flows and Waste Categories

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3/s1-s2	C4/s1	D/s1	D/s2
HWD	kg	1,74E-03	1,46E-05	8,61E-05	2,04E-06	0	1,45E-06	0	6,67E-07	-6,70E-07	-2,75E-05
NHWD	kg	1,13E+00	2,29E-04	1,14E-01	2,60E-02	0	2,27E-05	0	4,47E+00	-6,05E-05	-2,48E-03
RWD	kg	3,13E-04	3,98E-05	2,12E-04	1,44E-05	0	3,94E-06	0	2,26E-06	-1,22E-07	-5,01E-06
CRU	kg	0	0	0	0	0	0	0	0	0	0
MFR	kg	1,50E-01	0	1,52E-01	0	0	0	4,50E+00	0	0	0
MER	kg	0	0	0	0	0	0	0	0	0	0
EEE	MJ	0	0	0	0	0	0	0	0	0	0
EET	MJ	0	0	0	0	0	0	0	0	0	0

Caption: HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

Table 15 Results of the LCA – Output Flows and Waste for 3 mm.

3.2.4. Biogenic Carbon Content

Biogenic carbon content	Value	Unit						
Biogenic carbon content in product	0.056	kg C						
Biogenic carbon content in accompanying packaging	0.052	kg C						
Note: 1 kg of biogenic carbon is equivalent to 44/12 kg of CO ₂								

Table 16 Results of the LCA – Information describing the biogenic carbon content at the factory gate for 3 mm.

3.3. LCA results for 3.5 mm.

3.3.1. Life Cycle Impact Assessment Analysis

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3/s1-s2	C4/s1	D/s1	D/s2
GWP - total	kg CO2 eq	1,12E+01	3,95E-01	8,04E-01	2,56E-01	0	6,98E-02	0	7,48E-01	-3,55E-02	-1,46E+00
GWP - Fossil	kg CO2 eq	1,14E+01	3,95E-01	8,10E-01	2,52E-01	0	6,97E-02	0	7,48E-01	-3,55E-02	-1,46E+00
GWP - Biogenic	kg CO2 eq	-2,01E-01	1,10E-04	-9,55E-03	-9,80E-03	0	2,18E-05	0	8,93E-04	-1,15E-05	-4,73E-04
GWP - luluc	kg CO2 eq	8,53E-03	4,69E-06	7,02E-04	1,29E-02	0	5,65E-07	0	2,21E-06	-9,82E-07	-4,03E-05
ODP	kg CFC11 eq	9,32E-06	8,91E-08	3,36E-07	1,46E-08	0	1,67E-08	0	7,40E-09	-4,61E-09	-1,89E-07
AP	mol H+ eq	7,52E-02	7,36E-03	4,01E-03	1,47E-03	0	3,12E-04	0	3,83E-04	-4,56E-05	-1,87E-03
EP - freshwater	kg P eq	3,05E-04	2,13E-07	1,93E-05	1,67E-05	0	3,59E-08	0	6,43E-08	-2,42E-08	-9,91E-07
EP - marine	kg N eq	1,79E-02	1,93E-03	9,50E-04	4,29E-04	0	1,14E-04	0	1,11E-03	-1,11E-05	-4,53E-04
EP - terrestrial	mol N eq	1,63E-01	2,14E-02	9,67E-03	2,77E-03	0	1,25E-03	0	1,79E-03	-1,21E-04	-4,94E-03
POCP	kg NMVOC eq	4,22E-02	5,46E-03	2,63E-03	1,30E-03	0	3,25E-04	0	6,81E-04	-4,48E-05	-1,83E-03
ADPE	kg Sb eq	2,17E-05	1,13E-08	8,09E-07	4,11E-07	0	3,05E-09	0	1,85E-09	-4,17E-11	-1,71E-09
ADPF	MJ	2,87E+02	5,41E+00	1,91E+01	4,74E+00	0	9,94E-01	0	5,14E-01	-5,80E-01	-2,38E+01
WDP	m3 eq	7,96E+00	-9,36E-04	3,78E-01	5,32E-01	0	-1,66E-04	0	5,53E-04	-8,74E-04	-3,58E-02

Caption: GWP - total = global warming potential; GWP - fossil = global warming potential (fossil fuel only); GWP - biogenic = global warming potential (biogenic); GWP - luluc = global warming potential (land use only); ODP = ozone depletion; AP = acidification terrestrial and freshwater; EP - freshwater = eutrophication potential (freshwater); EP - marine = eutrophication potential (marine); EP - terrestrial = eutrophication potential (terrestrial); POCP = photochemical ozone formation; ADPE = abiotic depletion potential (element); ADPF = abiotic depletion potential (fossil); WDP = water scarcity

Table 17 Results of the LCA – Environmental Impacts for 3,5 mm.



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RESILIENT FLOOR COVERING - STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

3.3.2. Resource use

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3/s1-s2	C4/s1	D/s1	D/s2
PERE	MJ	1,01E+01	5,85E-03	1,80E+00	2,92E-01	0	1,14E-03	0	5,44E-02	-8,48E-04	-3,48E-02
PERM	MJ	6,20E+01	1,96E-03	2,55E+00	4,98E-01	0	3,79E-04	0	9,15E-03	-9,44E-05	-3,87E-03
PERT	MJ	7,22E+01	7,80E-03	4,35E+00	7,91E-01	0	1,52E-03	0	6,36E-02	-9,42E-04	-3,86E-02
PENRE	MJ	1,14E+02	5,41E+00	9,64E+00	3,47E+00	0	9,94E-01	0	5,13E-01	-5,80E-01	-2,38E+01
PENRM	MJ	1,73E+02	6,03E-04	9,44E+00	1,29E+00	0	1,34E-04	0	1,68E-03	-3,19E-05	-1,31E-03
PENRT	MJ	2,87E+02	5,41E+00	1,91E+01	4,76E+00	0	9,94E-01	0	5,14E-01	-5,80E-01	-2,38E+01
SM	Kg	5,25E-01	0	0	0	0	0	0	0	0	0
RSF	MJ	1,25E+00	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0	0
FW	m3	1,60E-01	1,76E-05	8,72E-03	1,35E-02	0	2,73E-06	0	2,00E-04	-3,42E-05	-1,40E-03

Caption: PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

Table 18 Results of the LCA – Resource Use for 3,5 mm.

3.3.3. Output Flows and Waste Categories

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3/s1-s2	C4/s1	D/s1	D/s2
HWD	kg	1,81E-03	9,35E-06	8,61E-05	2,04E-06	0	2,61E-06	0	1,20E-06	-7,44E-07	-3,05E-05
NHWD	kg	1,36E+00	2,37E-04	1,21E-01	2,60E-02	0	4,10E-05	0	8,02E+00	-6,73E-05	-2,76E-03
RWD	kg	3,75E-04	3,88E-05	2,14E-04	1,44E-05	0	7,11E-06	0	4,06E-06	-1,36E-07	-5,57E-06
CRU	kg	0	0	0	0	0	0	0	0	0	0
MFR	kg	1,50E-01	0	1,65E-01	0	0	0	5,00E+00	0	0	0
MER	kg	0	0	0	0	0	0	0	0	0	0
EEE	MJ	0	0	0	0	0	0	0	0	0	0
EET	MJ	0	0	0	0	0	0	0	0	0	0

Caption: HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

Table 19 Results of the LCA – Output Flows and Waste for 3,5 mm.

3.3.4. Biogenic Carbon Content

Biogenic carbon content	Value	Unit						
Biogenic carbon content in product	0.068	kg C						
Biogenic carbon content in accompanying packaging	0.052	kg C						
Note: 1 kg of biogenic carbon is equivalent to 44/12 kg of CO ₂								

Table 20 Results of the LCA – Information describing the biogenic carbon content at the factory gate for 3,5 mm.



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RESILIENT FLOOR COVERING — STATIC DISSIPATIVE RUBBER FLOORING

According to ISO 14025, EN 15804 and EN 16810

4. Additional Environmental Impact Indicators

The following tables contains the additional environmental impact indicators according to the European Standard EN15804+A2.

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3/s1-s2	C4/s1	D/s1	D/s2
PM	[Disease incidences]	4,14E-07	4,72E-08	3,80E-08	1,09E-08	0	1,77E-09	0	3,69E-09	-5,74E-11	-2,35E-09
IR	kBq U-235 eq	2,06E-01	4,09E-02	3,35E-02	1,61E-02	0	1,64E-03	0	1,35E-03	-6,05E-05	-2,48E-03
ETF-fw	CTUe	7,37E+01	2,24E+00	5,11E+00	2,55E+00	0	9,00E-02	0	1,04E+00	-4,72E-02	-1,94E+00
НТР-с	CTUh	3,83E-09	2,64E-11	2,15E-10	5,36E-11	0	1,04E-12	0	6,40E-13	-5,85E-13	-2,40E-11
HTP-nc	CTUh	7,22E-09	2,98E-10	1,04E-09	2,02E-10	0	1,17E-11	0	3,54E-10	-3,39E-12	-1,39E-10
SQP	dimensionless	1,79E+02	2,53E-02	9,55E+00	1,11E+00	0	1,02E-03	0	5,36E-01	-3,19E-04	-1,31E-02

Caption: PM = Particulate matter emissions; IR = Ionizing radiation, human health; ETF-fw = Eco-toxicity (freshwater); HTP-c = Human toxicity, cancer effects; HTP-nc = Human toxicity, non-cancer effects; SQP = Soil quality potential/ Land use related impacts

Table 21 Results of the LCA – Additional environmental impacts for 2 mm.

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3/s1-s2	C4/s1	D/s1	D/s2
PM	[Disease incidences]	5,87E-07	2,79E-08	3,81E-08	1,09E-08	0	2,58E-09	0	5,39E-09	-8,61E-11	-3,53E-09
IR	kBq U-235 eq	2,92E-01	2,41E-02	3,35E-02	1,61E-02	0	2,40E-03	0	1,97E-03	-9,08E-05	-3,72E-03
ETF-fw	CTUe	1,04E+02	1,32E+00	5,12E+00	2,55E+00	0	1,31E-01	0	1,53E+00	-7,08E-02	-2,90E+00
HTP-c	CTUh	5,36E-09	1,56E-11	2,15E-10	5,36E-11	0	1,52E-12	0	9,36E-13	-8,78E-13	-3,60E-11
HTP-nc	CTUh	1,01E-08	1,76E-10	1,04E-09	2,02E-10	0	1,71E-11	0	5,18E-10	-5,09E-12	-2,09E-10
SQP	dimensionless	2,26E+02	1,49E-02	9,55E+00	1,11E+00	0	1,48E-03	0	7,85E-01	-4,78E-04	-1,96E-02

Caption: PM = Particulate matter emissions; IR = Ionizing radiation, human health; ETF-fw = Eco-toxicity (freshwater); HTP-c = Human toxicity, cancer effects; HTP-nc = Human toxicity, non-cancer effects; SQP = Soil quality potential/ Land use related impacts

Table 22 Results of the LCA - Additional environmental impacts for 3 mm.

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3/s1-s2	C4/s1	D/s1	D/s2
PM	[Disease incidences]	6,83E-07	1,99E-08	3,82E-08	1,09E-08	0	4,64E-09	0	9,69E-09	-9,56E-11	-3,92E-09
IR	kBq U-235 eq	3,52E-01	2,35E-02	3,62E-02	1,61E-02	0	4,32E-03	0	3,54E-03	-1,01E-04	-4,14E-03
ETF-fw	CTUe	1,24E+02	1,27E+00	5,13E+00	2,55E+00	0	2,36E-01	0	2,74E+00	-7,87E-02	-3,23E+00
НТР-с	CTUh	6,45E-09	1,11E-11	2,16E-10	5,36E-11	0	2,73E-12	0	1,68E-12	-9,75E-13	-4,00E-11
HTP-nc	CTUh	1,14E-08	1,09E-10	1,04E-09	2,02E-10	0	3,08E-11	0	9,29E-10	-5,65E-12	-2,32E-10
SQP	dimensionless	2,38E+02	1,43E-02	9,59E+00	1,11E+00	0	2,67E-03	0	1,41E+00	-5,31E-04	-2,18E-02

Caption: PM = Particulate matter emissions; IR = Ionizing radiation, human health; ETF-fw = Eco-toxicity (freshwater); HTP-c = Human toxicity, cancer effects; HTP-nc = Human toxicity, non-cancer effects; SQP = Soil quality potential/ Land use related impacts

Table 23 Results of the LCA – Additional environmental impacts for 3.5 mm.



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5. LCA Interpretation

The analysis of the results has been conducted with due consideration to the assumptions and limitations outlined in the Environmental Product Declaration (EPD), encompassing both methodological and data-related constraints. The use phase results are based on a one-year use scenario.

By analyzing the entire life cycle of the product, the LCA study highlighted that the production phase (A1-A3) overwhelmingly influences all mandatory and additional environmental impact indicators. This predominant contribution is primarily attributed to the production of raw materials. Conversely, a considerably lesser impact stems from the utilization of thermal and electrical energy during the manufacturing process.

6. Additional Environmental Information

6.1. Environment and Health During Manufacturing

Artigo's factory conforms to the ISO 14001 Environmental Management Systems and ISO 50001 Energy Management Systems.

6.2. Environment and Health During Installation

The manufacturer's guidelines should be adhered to during the installation of this product.

6.3. Extraordinary Effects

Fire

- ASTM E 648 Critical radiant flux ≥ 0.45 W/cm² (Class 1)

- ASTM E 662 Smoke Density < 450

- EN 13501-1 Fire Behavior B_{fl} - s1

Electrical Resistance

EN 1081/ASTM F150 Electrical Resistance 106-109 Ohm

Mechanical Destruction

Mechanical damage does not chemically alter the product.







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6.4. Environmental Activities and Certifications

- A+
- Eurofins IACG (Indoor Air Comfort Gold)





6.5. Further Information

Further information concerning the product may be found at the company website for Europe www.artigo.com and for North America www.mondocontractflooring.com

7. Supporting Documentation

All documentation necessary to confirm the data provided in this EPD has been submitted to the critical reviewer.



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8. Disclaimers to the declaration of core and additional environmental impact indicators

According to the "ILCD Handbook: Recommendations for Life Cycle Impact Assessment in the European context" recommended characterization models and associated characterization factors are classified according to their quality into three levels:

- Type 1 (recommended and satisfactory);
- Type 2 (recommended but it need of some improvements);
- Type 3 (recommended, but to applied with caution).

ILCD classification	Indicator	Disclaimer
ILCD Type 1	Global warming potential (GWP)	None
	Depletion potential of the stratospheric ozone layer (ODP)	None
	Potential incidence of disease due to PM emission (PM)	None
ILCD Type 2	Acidification potential, Accumulated Exceedance (AP)	None
	Eutrophication potential, Fraction of nutrients reaching freshwater end compartment (EP-freshwater)	None
	Eutrophication potential, Fraction of nutrients reaching marine end compartment (EP-marine)	None
	Eutrophication potential, Accumulated Exceedance (EP-terrestrial)	None
	Formation potential of tropospheric ozone (POCP)	None
	Potential Human exposure efficiency relative to U235 (IRP)	1
ILCD Type 3	Abiotic depletion potential for non-fossil resources (ADP-minerals&metals)	2
	Abiotic depletion potential for fossil resources (ADP-fossil)	2
	Water (user) deprivation potential, deprivation-weighted water consumption (WDP)	2
	Potential Comparative Toxic Unit for ecosystems (ETP-fw)	2
	Potential Comparative Toxic Unit for humans (HTP-c)	2
	Potential Comparative Toxic Unit for humans (HTP-nc)	2
	Potential Soil quality index (SQP)	2

Disclaimer 1 - This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 - The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

Table 24 Classification of disclaimers to the declaration of core and additional environmental impact indicators.



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9. References

REPORTING STANDARDS

Database Ecoinvent v3.8 (www.ecoinvent.org)

EN 15804:2012+A2:2019+AC: Sustainability of construction works – Environmental Product Declarations – Core rules for the product category of construction products

EN 16810:2017 Resilient, textile and laminate floor coverings - Environmental product declarations - Product category rules

ISO 14025:2011-10: Environmental labels and declarations – Type III environmental declarations – Principles and procedures

ISO 14040:2021 - Environmental management - Life cycle assessment - Principles and framework

ISO 14044:2021 - Environmental management - Life cycle assessment - Requirements and guidelines

Life Cycle Assessment - code: LCA003, rev.01 of 14th October 2024 released by Artigo S.p.a

EN 1817 – Resilient Floor Coverings: Specification for homogeneous and heterogeneous smooth rubber floor coverings.

EN 12199 – Resilient floor coverings: Specifications for homogeneous and heterogeneous relief rubber floor coverings.



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